For Reference Only

ELECTRICAL WIRING DIAGRAM
460V, 3PH

NOTE:
1. POWER CIRCUITS TO BE 6 & 8 GAGE THHN, OR MTW, AS NOTED.
2. CONTROL CIRCUITS TO BE 16 GAGE.
3. OLD FILE NAME HW100

CAUTION:
CONFIRM THAT ALL COMPONENTS HAVE CORRECT VOLTAGE RATING.

REVISION HISTORY

<table>
<thead>
<tr>
<th>REV</th>
<th>DESCRIPTION</th>
<th>RCN</th>
<th>DATE</th>
<th>BY</th>
<th>APPROVED</th>
<th>APPLICABLE MACHINES</th>
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<tr>
<td>A</td>
<td>SWITCHED TOP AND BOTTOM HEATERS TO MATCH PRODUCTION, HM100</td>
<td>5012329</td>
<td>8/17/11</td>
<td>BC</td>
<td>DLA</td>
<td>1.106-068.0 1.106-069.0</td>
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WIRE COLOR LEGEND
ALL WIRES BLACK UNLESS NOTED

G-GREEN
W-WHITE-WIRE 16 GA

12/10/8 GA WIRE
16 GA WIRE

5012329 8/17/11 BC DLA 1.109-067.0 1.109-064.0